



Genset Model: P400PU

POWER BY PERKINS

110V-440V 3P4W

Standard Features and Characteristics

● QUALITY STANDARDS

- The POWERWORLD generator set compliance with all main standards, such as ISO8528 (GB/T2820-97), GB755 , BS5000, VDE0530, ISO3046, IEC34-1, CSA22-2, AS1359, ISO14001.
- Diesel engine and alternator from the exclusive manufacturer in china and their quality assurance.
- Other standards and certifications can be considered on request.

● ASSEMBLY

- The engine and alternator are close coupled by means of an SAE flange . A full torsional analysis has been carried out to guarantee no harmful vibration will occur.
- Anti-vibration pads are affixed between engine alternator feet and the base frame. Thus ensuring complete vibration isolation of the rotating assemblies and enabling the machine to be placed on an uneven surface without any detrimental effects.
- For durability and corrosion resistance, all iron and steel surfaces of canopy fabrications have been treated for coating by grit blast cleaning. Then covered by special three layers painting which provides an excellent corrosion resistant surface.

● CONTROL SYSTEM AND PROTECTION

- Controllers are available for all applications. The controller system is used to start and stop the engine , indicate electric date and protect the generator set. See controller features inside.
- The revolving parts are covered by safety net , and the place which easy to scald and got an electric shock all to have been put on obvious warning slogan

● WARRANTY

- Each POWERWORLD generating set has been got through 2 hours load test for running 0%,25%,50%,75%,100% and 110% load, all protective devices and control function are simulated and checked before despatch.
- POWERWORLD Company provides one-source responsibility for the generator set and accessories.
- Engine and Alternator are guaranteed for a period of 12months from the date of commissioning or 18 months from shipping, whichever occurs first.
- Convenience for operation and maintenance, backed by PERKINS and STAMFORD global service

RATINGS: All three-phase units are rated at 0.8 power factor. **Standby ratings :** Standby ratings apply to installations served by a reliable utility source. The standby rating is for this rating. Ratings are in according with ISO-3046/1, BS 5514 ,AS 2789 , and DIN 6271.

Prime Power Ratings: Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload capacity in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271. For limited running time and base load ratings, consult the factory. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.
GENERAL GUIDELINES FOR DERATION: Altitude: Derate 2.0% per 300m(984 ft.) elevation above 1000m(3279 ft.) up to a maximum elevation of 2450m(8000 ft.). More than 2450m(8000ft), please contacts with us or our dealer seek the help.
Temperature: Derate 6.0% per 11 (20) temperature above 40 (104).

Rating Range

		RPM1500	50Hz
Standby:	kW	400	
	kVA	500	
Prime:	kW	360	
	kVA	450	



GENERATOR SET RATINGS

Alternator Model	HC1544C(STAMFORD)	LSA47.2 M7(LEROY SOMER)
Frequency and Speed	50Hz 1500rpm	50Hz 1500rpm

Prime Power Data

Class-TEMP Rise(°C)	Cont.H -125K/40°C				Cont.H -125K/40°C		
Voltage series star	380	400	415	440	380	400	415
Voltage parallel star	190	200	208	220	190	200	208
Voltage series delta	220	230	240	254	220	230	240
Rating capacity(kVA)	450	500	450	450	500	500	500
Rating power(kW)	360	400	360	360	400	400	400
Power efficiency(%)	94.0	93.8	94.4	94.6	94.5	94.5	94.5
Input power(kW)	383	426	381	381	424	424	424

Standby Power Data

Class-TEMP Rise(°C)	Standby.H -125K/40°C				Standby.H -150K/40°C		
Voltage series star	380	400	415	440	380	400	415
Voltage parallel star	190	200	208	220	190	200	208
Voltage series delta	220	230	240	254	220	230	240
Rating capacity(kVA)	478	512	478	478	545	545	545
Rating power(kW)	382	410	382	382	436	436	436
Power efficiency(%)	93.8	93.7	94.2	94.4	94.3	94.3	94.3
Input power(kW)	408	437	406	405	462	462	462

ALTERNATOR

Specification	1500RPM 50Hz
Type	4-Pole, Rotating Field
Exciter type	Brushless, Self excited
Voltage regulator	Solid State, Volts/Hz
Voltage regulation	≤1.5%
Insulation	Class H
Protection	IP23
Rated power factor	0.8
Stator winding	Double layer concentric
Winding pitch	Two thirds
Winding leads	12
Maximum overspeed	2250 Rev/min
Sustained short circuit	Self excited machines do not sustain a short circuit current
Waveform distortion	No load < 1.5% Non-distorting balanced linear load < 5.0%
Altitude	≤1000 m

- Alternators meet the requirement of BS EN60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSAC22.2-100, As1359, and other standards and certifications can be considered on request.
- The 2/3 pitch design avoids excessive neutral currents. With the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.
- Brushless alternator with brushless pilot exciter for excellent load response.
- The insulation system is class H, easy paralleling with mains or other generators, standard 2/3 pitch stator windings avoid excessive neutral currents.
- Backed by worldwide service network

DIESEL ENGINE

- 2506C-E15TAG1 diesel engines are manufactured by Perkins Engines Company Limited(UK).
- It is a compact 4-cylinder naturally aspirated diesel engine. It is premium features provide economic and durable operation for standby duty, low gaseous emissions, overall performance and reliability.

Application Data

Engine Specifications	1500RPM 50Hz
Manufacturer	PERKINS(UK)
Number of cylinders	6
Cylinder arrangement	Vertical in-line
Cycle	4 stroke, compression ignition
Induction system	Turbocharged and air-to-air charge cooled
Compression ratio	16:1
Bore	137 mm (5.39in)
Stroke	171mm (6.73 in)
Cubic capacity	15.2litres(927In ³)
Direction of rotation	Anti-clockwise viewed on flywheel
Firing order	1, 5, 3, 6, 2, 4
Max. Power at rated rpm	451KW(605BHP)
Estimated total weight(dry)	1633kg (3600 lb)
Frequency regulation steady state	±0.25%
Frequency	Fixed
Mean piston speed	8.0 m/s
Combustion air flow	36 m ³ /min

Exhaust

Exhaust System	1500RPM 50Hz
Maximum back pressure	6.8 kPa
Exhaust outlet size	150mm
Exhaust gas flow(max)	94 m ³ /min
Exhaust gas temperature(max)	550°C(1022°F)

Lubrication

Lubrication system	1500RPM 50Hz
Total system	62litres
Sump minimum	45litres
Relief valve opens	610kPa
Normal oil temperature	95°C (203°F)

Engine Electrical

Engine Electrical System	1500RPM 50Hz
Battery charging alternator:	
Ground(negative/positive)	Negative
Volts(DC)	24V
Ampere rating	70A
Starter motor rated voltage(DC)	24V
Starter motor rated Capability	7.5KW
Minimum cranking speed	100 rev/min
Battery voltage	12V

Fuel

Fuel System	1500RPM 50Hz
Type of injection System	MEUI
Fuel injector	MEUI
Fuel injector pressure	200MPa

Fuel lift pump	1500RPM 50Hz
Fuel lift pump type	Gear driven
Delivery	413litres/hr
Fuel delivery pump delivery pressure	600kPa
Fuel delivery pump maximum suction head	4m
Governor type	Electronic governor

Fuel consumption	1500RPM 50Hz
Standby power	109litre/hr
Prime Power + 10%	102litre/hr
Prime Power	99litre/hr
Baseload Power + 10%	88litre/hr
Baseload Power	73litre/hr
At 75% of Prime Power	73litre/hr
At 50% of Prime Power	51litre/hr

Application Data

Cooling System

Radiator	1500RPM 50Hz
Face area	1.283m ²
Rows and materials	2 rows, Aluminium
Fins per inch and material	12 fins perinch, Aluminium
Width of matrix	1048 mm
Height of matrix	1100mm
Pressure cap setting	69kPa
Fan	1500RPM 50Hz
Diameter	927 mm
Drive ratio	0.92 : 1
Number of blades	9
Material	Plastic
Type	Pusher
Coolant	1500RPM 50Hz
Total system capacity with radiator	58 litres
without radiator	12.8 litres
Drain down capacity	TBA litres
Maximum top tank temperature	107 °C
Maximum permissible restriction to coolant pump flow	30kPa
Thermostat operation range	88 - 98°C (190.4 - 208.4°F)
Recommended coolant:	
	50% ethylene glycol with a corrosion inhibitor (BS 6580 :1992 or ASTM D3306-89 or AS2108) and 50% clean fresh water.

CONTROLLERS

GTR-168 MANUAL CONTROLLER



The Model GTR-168 is a Manual Engine Control Module designed to control the engine via a key switch and pushbuttons on the front panel. The module is used to start and stop the engine and indicate fault conditions, automatically shutting down the engine and indicating the engine failure by LED, giving true, first up fault annunciation.

Panel introduction:

- Indicator type frequency, voltmeter and ampere meter demonstration unit's electrical parameter.
- The voltage change-over switch and the rheotrope uses for to choose the different phase voltage and current to display.
- The big red button uses for the operator to stop the genset peremptorily
- The oil pressure gauge, coolant temperature gauge and the battery voltage gauge.
- The controller. And an integral anti-tamper LCD hours run counter is also provided.
- If the customer needs to use the preheating function, we will be able to increase the preheating button.

Protection:

Low Oil Pressure
High Engine Temperature
Auxiliary Shutdown
Over speed

DC Supply: 8 to 35 V Continuous.

PLC5110 CONTROLLER



Panel introduction:

- Indicator type frequency, voltmeter and ampere meter demonstration unit's electrical parameter.
- The voltage change-over switch and the rheotrope uses for to choose the different phase voltage and current to display.
- The oil pressure gauge, coolant temperature gauge and the battery voltage gauge.
- The controller.
- Preheating button.

Protection:

Over Speed Shutdown.
Low Oil Pressure Shutdown.
High Engine Temp Shutdown.
Charger failure alarm.
Mains failure alarm.
Optional Under speed Protection.

DC Supply: 8 to 35 V Continuous.

PLC5220 INTELIGENT CONTROL SYSTEM



The AMF25 is an Automatic Mains Failure module with generator monitoring, protection and start facilities. The controller has a large LCD screen, display the generator's each parameter, running and alarm information. The off/replacement button, mode switch button, start/stop button and the LED indicator light, makes the user easy to operate and maintain the generator.

Panel introduction:

- Indicator or digital type frequency, voltmeter and ampere meter demonstration unit's electrical parameter.
- The big red button uses for the operator to stop the genset peremptorily
- The controller.

Function:

- Communication: RS232 connection, uses the industry rank MODBUS protocol can easily communicate with others intelligence control system.
- Display function: LCD screen can display the generator's parameter and the control system's running information.
- Set up parameter: Engineer can set up the controller parameter from the control panel or through the PC, 6 programmable fan-out may satisfy the user each kind of demand.
- Protection: The control system can protect the generator set, manage each kind of electrical failure.
- Control Function of ATS.

DC Supply: 8 to 35 V Continuous.

Standard Features and Accessories

Paralleling System

- Reactive Droop Compensator
- Voltage Adjust Control
- Voltage Regulator Relocation Kit

Controller System

- Common Failure Relay Kit
- Customer Connection Kit(Except Open Style)
- Communications Products and PC Software
- Engine Pre-alarm Sender Kit
- Remote Annunciator Panel
- Remote Audiovisual Alarm Panel
- Remote Emergency Stop Kit
- PCRC series control system, with RS232 or RS485 communication connection and communication agreement.

Miscellaneous Accessories

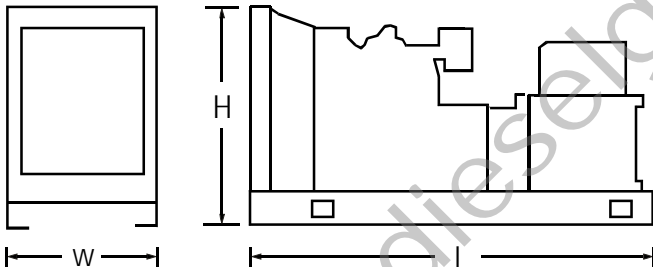
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Dimensions and Weights

Open Style

Overall Size, LxWxH, mm 3300x1150x2197

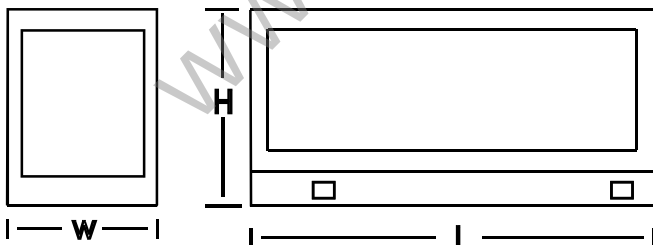
Weight(radiator model), net, Kg 3900Kg



Soundproof Style

Overall Size, LxWxH, mm 4500x1350x2200

Weight(radiator model), net, Kg 4450KG



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

DISTRIBUTED BY:

Standard Features

- Battery, Battery Rack and Battery Cables
- Integral Vibration Isolation
- Oil Drain Extension
- Air cleaner ,Heavy Duty
- 3 Pole Circuit Breaker
- Heavy duty industrial type exhaust silencer with flexible pipe(supplied loose).

Maintenance and Literature

- General Maintenance Literature Kit
- Test Certificate and design paper
- Quality certificate and Maintenance card

Accessories

Enclosed Unit

- Sound Enclosure
- Weather Enclosure (with enclosed critical silencer)
- Weather Housing (with roof-mounted critical silencer)
- Trailer(Causes the genset easily to move)

Open Unit

- Exhaust Silencer, Critical kit
- Flexible Exhaust Connector, Stainless Steel

Cooling System

- Block Heater (recommended for ambient temperatures below 0)
- Radiator Duct Flange
- Remote Radiator Cooling

Fuel System

- Auxiliary Fuel Pump
- Flexible Fuel Lines
- Mechanical dipstick or fuel level sensor
- Subbase Fuel Tank with Day Tank
- Fuel fill cap with breather
- 10 hours running tank
- Automatic fuel--providing device
- Hand primer pump

Electrical System

- Battery Charger, Equalize/Float Type

Engine and Alternator

- 3 or 4 Pole Circuit Breaker with Shunt Trip
- Fuel/Water Separator
- Oil Preheater
- Air Preheater
- Alternator Strip Heater

Maintenance and Literature

- Maintenance Kit (includes air, oil, and fuel filters)
- Overhaul Literature Kit